

2     **Automatic  $^{40}\text{Ar}/^{39}\text{Ar}$  dating techniques using multicollector**  
          **ArgusVI MS with self-made apparatus**

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30

## ABSTRACT

32 A new fully automatic  $^{40}\text{Ar}/^{39}\text{Ar}$  laboratory with a ThermoScientific<sup>®</sup> Argus VI  
mass spectrometer has been established in China University of Geoscience (Wuhan).  
34 We designed and developed a mini efficient preparation system (80 ml), a CO<sub>2</sub> laser  
for heating samples, a crusher for extracting fluid inclusions within K-poor minerals  
36 and an air reservoir (31 L) and pipette (0.1 ml) system. The Argus VI mass  
spectrometer is operated by the Qtegra Noble Gas software, which can control the  
38 peripheral accessories, such as pneumatic valves, CO<sub>2</sub> laser and crusher through a  
PeriCon (peripheral controller). The experimental procedures of atmospheric argon  
40 analyses,  $^{40}\text{Ar}/^{39}\text{Ar}$  dating by laser stepwise heating and by progressive crushing in  
vacuo, can be fully automatically performed. The weighted mean of atmospheric  
42  $^{40}\text{Ar}/^{36}\text{Ar}$  ratios is  $302.22 \pm 0.03$  ( $1\sigma$ , MSWD = 0.74, n = 200), indicating that air  
reservoir and pipette system and the whole instrument system are very stable. This  
44 laboratory is a successful pioneer example in China to establish a new noble gas  
laboratory with self-made peripheral accessories expect for the mass spectrometer.  
46 **Keys words:**  $^{40}\text{Ar}/^{39}\text{Ar}$  dating; fully automatic; CO<sub>2</sub> laser; Argus VI mass spectrometer;  
Qtegra noble gas software

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## INTRODUCTION

50 At the beginning of the 21st century, the English Nu Instrument Ltd released a  
new multi-collector noble gas mass spectrometry Noblesse, which provided impetus  
52 to the development of the multi-collector noble gas mass spectrometry. Noble gas mass  
spectrometry is utilized to analyze the isotopic compositions of noble gas group  
54 elements that make up the rightmost group of the periodic table as usually arranged:  
helium (He), neon (Ne), argon (Ar), krypton (Kr), xenon (Xe), and radon (Rn). In the  
56 recent years, China has introduced many new generation noble gas mass spectrometers,  
such as Noblesse by the Nu Instruments and Argus VI, Helix SFT, Helix MC Plus  
58 produced by the Thermo Scientific. We have established a full automatic  $^{40}\text{Ar}/^{39}\text{Ar}$   
laboratory with Argus VI mass spectrometer in the China University of Geoscience

60 (Wuhan). In this paper, we introduced our laboratory with the all self-made peripheral  
accessories, such as a CO<sub>2</sub> laser, crusher and air-pipette system, allowing fully  
62 automatic experimental procedures of atmospheric argon analyses, <sup>40</sup>Ar/<sup>39</sup>Ar dating  
by laser stepwise heating and by progressive crushing *in vacuo*.

## 64 1. ARGUS MASS SPECTROMETER

The Argus noble gas mass spectrometer was built specifically for argon isotopes  
66 analyses ([Figure 7](#)) ([Alexandre et al., 2006](#); [Barfod et al., 2006](#); [Mark et al., 2009](#);  
[Pfänder et al., 2014](#)), with very low internal volume of about 700 ml, resolution  
68 of >200, six collectors including five Faradays and one CDD (compact discrete  
dynode) ion counting multiplier. The ARGUS VI static vacuum mass spectrometer is  
70 a magnetic sector mass spectrometer designed for the isotopic analysis of small  
samples of the noble gases, it comprises a magnetic sector analyzer with 13 cm,  
72 90° extended geometry ion optics. Given the sensitivity of a static vacuum mass  
spectrometer is directly proportional to its internal volume the Argus VI mass  
74 spectrometer is the most sensitive commercial instrument available. Coupled to its low  
volume the instrument utilizes a X and Z-focused Nier type bright source giving  
76 sensitivities in excess of  $1 \times 10^{-3}$  A/Torr at 200 μA trap current for argon. The flight  
tube is optimized for minimal volume and enables a remarkably low total instrument  
78 volume to be achieved. The internal design minimizes the possibility of ions  
scattering from the flight tube walls and reaching the collector. A chemical getter  
80 pump SAES NP10 positioned at the sample inlet and the ion pump is located on the  
end of the flight tube close to the ion source. The ion pump (Varian Vaclon Plus 20  
82 StarCell™) is the main vacuum pump of the instrument and its pumping speed is 20  
L/s.

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86 [Figure 1](#) Argus VI noble gas mass spectrometer  
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The Argus VI collector array comprises a fixed five Faraday array. These  
90 Faraday cups are identified as H2, H1, Ax, L1 and L2. The design of these five  
detectors is such that the five isotopes of argon, masses 40, 39, 38, 37 and 36 can be  
92 measured simultaneously. These Faradays incorporate new high gain amplifier circuits  
that allow for gains of  $10^{10}$ – $10^{13}$   $\Omega$  measuring resistors to be used. Amplifier  
94 circuits were installed on H2 with  $10^{11}$   $\Omega$  and others with  $10^{12}$   $\Omega$  in the  
factory. Amplifier circuit of  $10^{13}$   $\Omega$  is a newly developed product. Considering the  
96 signals of most geological samples, we replaced the  $10^{12}$   $\Omega$  amplifier circuits on Ax,  
L1 and L2 with  $10^{13}$   $\Omega$  ones on April 27, 2016. In conjunction with these five  
98 Faradays there is also a CDD (compact discrete dynode) ion counting multiplier in the  
L3 position. This device is designed to be either utilized in a peak jumping mode or in  
100 conjunction with the H1 Faraday for simultaneous  $^{40}\text{Ar}/^{36}\text{Ar}$  measurements.

## 2. SELF-MADE ASSOCIATED APPARATUS

102 Our Argus VI mass spectrometer is connected to a low-volume  
sample preparation system, which includes an air tank (31 L) with a pipette (0.1 ml), a  
104 mini efficient purification system (80 ml), a laser sample chamber with a  $\text{CO}_2$  laser (50  
W) and a crusher for extracting fluid inclusions.

### 106 2.1 Small Efficient Purification System

We designed and developed an efficient preparation system of small volume,  
108 based on our experiment in  $^{40}\text{Ar}/^{39}\text{Ar}$  dating. The purification system is composed of a  
Zr-Al purification pump and a cryotrap connected with Swagelok pneumatic and  
110 manual valves, using a Pfeiffer HiCube 80 Eco turbo pumping station and a Varian  
StarCell 40L/s to obtain ultra-high vacuum. The internal volume of the purification  
112 system is 80 mL (Qiu et al., 2015), not including the crusher and laser sample  
chamber.

### 114 2.2 $\text{CO}_2$ Laser

A homemade carbon dioxide infrared laser (10.6  $\mu\text{m}$ , 50 W) is used for stepwise  
116 heating, which contains a CCD for sample location/observation and two micromotors

to move the sample chamber. The laser software is based on the suggestions of H. N. Qiu for the  $^{40}\text{Ar}/^{39}\text{Ar}$  stepwise heating experiment. The instrument control software Thermo Qtegra for the mass spectrometer can trigger the laser output through the PeriCon by a “contact closure switch”. Therefore, the experiment of  $^{40}\text{Ar}/^{39}\text{Ar}$  laser stepwise heating dating can be fully automatically performed. The laser heating software lists sequence number, laser energy (%), heating method (increasing output or constant output in a step), heating time (60s, usually), sample hole coordinates ( $x$ ,  $y$ ), diameter of the sample hole (mm). The list file (\*.csv) can be edited by the Microsoft Excel. The laser spot size is 3mm in diameter. If the sample hole is bigger than  $\phi 3$  mm, e.g.  $\phi 6$  mm, the laser will heat the sample along a circular of  $\phi 3$  mm covering the hole of  $\phi 6$  mm, by moving the sample chamber in a circular of  $\phi 3$  mm through two micromotors in  $x$  and  $y$  directions. Once receiving the trigger signal from Qtegra, the laser software will mark a tick in the front of sequence number, moving to the assigned sample hole of  $x$  and  $y$ , emitting laser to heat the sample for 60 s (heating time), then waiting for the next trigger signal from Qtegra. The laser software will execute in order and skip the marked steps.

ZnS crystals grown by Chemical Vapor Deposition process (CVD) are used as viewports and coverglasses of the sample chambers. The 50W  $\text{CO}_2$  laser is strong enough to fuse all types of minerals and rocks. Many minerals release gases in low laser output. In order to reduce laser output heating samples, we also use a thick ZnS CVD as a filter in the laser path. The transmittance of a 7mm-thick uncoated polished ZnS CVD window is about 64%.

### 2.3 Crushing Apparatus

An online crusher is directly connected to the purification system to extract fluid inclusions (Qiu and Wijbrans, 2006; Qiu and Jiang, 2007; Qiu et al., 2011).

The crusher is made of a type 316L stainless steel tube (160 mm long,  $\phi 28$  mm inner diameter and  $\phi 34$  mm outer diameter) with a spherical curvature on the internal base. The pestle is made of 218 g of magnetic 3Cr13 type stainless steel (or S42030) (Qiu et al., 2011). Prior to experiments, the extraction and purification

146 systems are baked out with heat tapes, and sample in the tube is heated to 150 °C with  
a furnace for ~10 h to reduce system blanks. The fluid inclusions in K-poor  
148 minerals are extracted by repeatedly lifting and dropping the pestle using an external  
electromagnet with a frequency of 2 Hz. The pestle is freely falling from a height of  
150 4~5 cm. The drop number of each step is set in the Qtegra Workflow and recorded on  
a digital counter. As the gas releases are decreased with progressive extraction steps,  
152 the number of pestle drops for each successive step is increased to maintain argon  
levels that can be measured precisely. In order to crush the sample as evenly as  
154 possible, we use two external electromagnets control the pestles stroke the tube in  
horizontal direction to make the sample grains gathered in the bottom of the tube. The  
156 crusher is very important for us to obtain good  $^{40}\text{Ar}/^{39}\text{Ar}$  dating results. Inferior  
crusher may yield bad isochron lines corresponding to wrong age data.

#### 158 **2.4 Air Tank and Pipette**

The atmosphere is used as a standard reference gas for mass spectrometric  
160 determinations of argon isotopes used principally in geochronology ([Nier, 1950](#); [Lee  
et al., 2006](#); [Renne et al., 2009a](#); [Valkiers et al., 2010](#); [Mark et al., 2011](#)). Air  
162 tank-pipette system is an indispensable branch for the noble gas mass spectrometer  
laboratory. It is used (1) to determine the mass discrimination of fractionation  
164 (MDF) during isotope ratio measurement ([McDougall et al., 2005](#); [Turrin et al.,  
2010](#)). (2) to calibrate the Faraday cups and the CDD multiplier.

166 The air tank volume is ~ 31 L, connected to the purification system by  $\phi 6$  mm tube  
and a 0.1 ml pipette defined by two Swagelok 1/4" VCR pneumatic valves ([Figure 8](#)).  
168 The volume ratio of the air tank to pipette is as high as 310,000, therefore, the detectors  
are difficult to distinguish the argon signal differences between two adjacent pipette  
170 extractions. The air tank-pipette system provides a stable argon reservoir for  
calibrations.

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174 [Figure 2](#) A sketch of the  $^{40}\text{Ar}/^{39}\text{Ar}$  dating laboratory in China University of Geosciences (Wuhan).

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About 0.5ml air was sealed with a Swagelok 1/4" VCR valve in the laboratory,  
178 purified by the Zr-Al getter for 8h, then spread to the tank as the air reservoir.

### 3. CORRECTION FACTORS FOR CMRR REACTOR

180 We have gotten four batches of samples irradiated in the CMRR reactor since  
2014. The  $J$  values are usually in straight lines with the positions [Figure 9](#),  
182 and high-precision  $^{40}\text{Ar}/^{39}\text{Ar}$  ratios are obtained.

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[Figure 3](#) Diagram of the irradiation parameter  $J$  value vs position.

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188 It was recognized from the earliest stages of development of the  $^{40}\text{Ar}/^{39}\text{Ar}$  dating  
that isotopes of argon, apart from the  $^{39}\text{Ar}$  produced in the key reaction on  $^{39}\text{K}$ , may be  
190 formed by interaction of neutrons with isotopes of Ca, K, Ar, and Cl ([Sigurgeirsson,  
1962](#); [Merrihue and Turner, 1966](#); [Mitchell, 1968](#); [Brereton, 1970](#); [Turner, 1971](#)). A  
192 wide variety of reactions may occur ([Table 1](#)). The most important nuclear reactions in  
relation to  $^{40}\text{Ar}/^{39}\text{Ar}$  dating are highlighted by enclosing them in boxes, fortunately,  
194 many are of minor significance. Correction factors of argon isotopes derived from Ca  
and K are determined by measuring the relative production rates of these isotopes in  
196 pure calcium salt  $\text{CaF}_2$  and potassium salt  $\text{K}_2\text{SO}_4$  after neutron irradiation. The  
salts irradiated in the CMRR reactor were analyzed on the Argus VI in CUG. The  
198 correction factors  $(^{36}\text{Ar}/^{37}\text{Ar})_{\text{Ca}}$  and  $(^{39}\text{Ar}/^{37}\text{Ar})_{\text{Ca}}$  from the irradiated  $\text{CaF}_2$  are  
 $2.3477 \times 10^{-4}$  and  $6.1748 \times 10^{-4}$ , respectively, and the correction factors  $(^{40}\text{Ar}/^{39}\text{Ar})_{\text{K}}$  and  
200  $(^{38}\text{Ar}/^{39}\text{Ar})_{\text{K}}$  from the irradiated  $\text{K}_2\text{SO}_4$  are  $2.3228 \times 10^{-3}$  and  $9.4194 \times 10^{-3}$ , respectively.

## 4. OPERATING THE SYSTEM

202 The Argus VI mass spectrometer is operated using the Qtegra Noble Gas for  
sample analysis, which is a true end-to-end solution for workflow-driven analysis. The  
204 main Qtegra Noble Gas contains Configurator, Instrument Control and Experiment  
Editor.

### 206 4.1 Qtegra Configurator

Within the Configurator, the Experiment Configurator enables the user to define  
208 the instrument and its associated peripherals. Therefore, drag and drop the required  
hardware components, such as Argus VI, ArgusControls, NGPrepOnArgusVI and  
210 PericonOnArgusVI, to create virtual instrument configuration. Once the hardware  
components have been chosen, we can define the operating parameters of the system.

212 The Qtegra allows us to edit the hardware configuration. Hardware panels  
provide a graphical representation of technical equipment and are used to control all  
214 electrical and functions of the mass spectrometer as well as the peripheral apparatuses.  
Hardware panels can be customized to control different devices and can be added to  
216 control peripheral devices such as “PeriCon”. The peripheral accessories of pneumatic  
valves, CO<sub>2</sub> laser and crusher can be controlled by the Qtegra software through a  
218 PeriCon. Using the “Hardware panels configuration”, we create the sketch of our  
laboratory (Figure 8) in the “Graphics View” window and test in the “Preview”  
220 window.

PeriCon is a peripheral controller, it serves as a link between the Thermo  
222 Scientific mass spectrometer electronics and the user-made customized. With PeriCon,  
a specialized application such as a valve, an analog input or output or a trigger input  
224 can easily be added in a standardized way to the peripherals of Argus VI mass  
spectrometer.

### 226 4.2 Instrument Control

Instrument Control is used to switch on, optimize, and calibrate the instrument, it  
228 gives access to all the manual controls of the system. The main window of the



Instrument Control can be divided into several panes, we usually divided into three  
230 panes to facilitate operating and monitoring instrument and more convenient during  
the instrument leak detection. The left pane shows the Argus Control Panel, the upper  
232 right pane displays the “Argus VI Graph View”, the bottom right shows the sketch of  
our laboratory (Figure 8).

234 The Argus Control Panel is used to control various parameters of the mass  
spectrometer including the source electronics, filament, magnet field values and beam  
236 deflection supplies of the collectors.

The sketch of our laboratory (Figure 8, the PeriCon panel) can be shown in  
238 “Instrument Control” to facilitate operating and monitoring the instrument,  
leaking test. We can open/close the pneumatic valves and ion gauge on the PeriCon  
240 panel. During fully automatic experiments, the Instrument Control windows are locked  
(in gray) to prevent any manual operation, i.e., the mouse cannot be used to click any  
242 button.

### 4.3 Experiment Editor

244 The Experiment Editor is a main Qtetra module to design, start and stop the  
experiments. Experiment Editor is based on the Templates and LabBooks.

246 Templates contain all basic information on isotopes, for example, acquisition  
parameters of the Peak Centering, Baseline Correction, Cup Configurator, Method  
248 cycles, Integration time, Setting time, standards and sample definitions, and so on.  
Templates are generally created once by the Lab Manager for different types of  
250 applications. Once a Template is created and saved, it can serve as the basis for all  
analytical measurements based on the Template (LabBooks).

252 A LabBook is based on a Template. It contains the acquisition parameters  
defined in the Template used to create the LabBook, and the Sample List for the  
254 measurement generated from that Template’s Sample Definition. The LabBook  
corresponds to the actual analytical measurement and upon completion of a scheduled  
256 LabBook. All raw intensities, concentrations and requested ratios are stored within  
the LabBook.

258 **5. EXPERIMENTAL RESULTS**

The  $^{40}\text{Ar}/^{39}\text{Ar}$  results were calculated and plotted using the software ArArCALC (Version 2.52) (Koppers, 2002). The program ArArCALC provides an interactive interface to data reduction in  $^{40}\text{Ar}/^{39}\text{Ar}$  geochronology and is coded within Visual Basic for the Microsoft Excel using datasheets, charts, menus and dialog boxes. The program ArArCALC includes basic utilities within a single software program: (1) curved or linear data regression, (2) blank evolution analysis, (3) age calculation, (4) *J*-value calculation and (5) air shot calculation.

All  $^{40}\text{Ar}/^{39}\text{Ar}$  age calculations are reported in single Excel workbooks. Each Microsoft Excel workbook produced by ArArCALC includes five separate worksheets and contain all the necessary input and output data for the  $^{40}\text{Ar}/^{39}\text{Ar}$  age calculations, which contain: (1) Multiple data tables (including the relative abundances table recommend by Renne et al. (2009b)); (2) Age and K/Ca plateau diagrams; (3) Normal and inverse isochron diagrams. The version 2.52 was released in 2012 (<https://earthref.org/ArArCALC/>). In this version, Argus VI multicollector input filter was added.

274 **5.1 Isotopic analysis of atmospheric argon**

The air tank-pipette system provides a stable argon reservoir for the laboratory. In order to obtain the MDF value and test the stability of the instrument, three atmospheric argon analyses were on March 11~12, April 7~9 in 2014 and July 2~3, 2016.

280 -----  
*Figure 4* Measurement of  $^{40}\text{Ar}/^{36}\text{Ar}$  ratios of modern atmospheric argon in the laboratory.  
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284 The  $^{40}\text{Ar}/^{36}\text{Ar}$  ratios and its error ( $1\sigma$ ) of three times measurements were shown in *Figure 10*. The weighted mean  $^{40}\text{Ar}/^{36}\text{Ar}$  ratios of three atmospheric argon analyses are 286  $302.19 \pm 0.04$  ( $n= 94$ ),  $302.22 \pm 0.03$  ( $n= 200$ ) and  $302.24 \pm 0.04$  ( $n= 50$ ),

corresponding to the MDF values are  $0.996990 \pm 0.000499$ ,  $0.996968 \pm 0.000496$  and  
288  $0.996951 \pm 0.000498$ , respectively, according to the  $^{40}\text{Ar}/^{36}\text{Ar}$  ratio of the atmospheric  
argon is  $298.56 \pm 0.31$  ([Lee et al., 2006](#)). These well concordant  $^{40}\text{Ar}/^{36}\text{Ar}$  ratios  
290 indicate that the Argus VI in our laboratory is quite stable, even though  $10^{12} \Omega$   
amplifier circuits were replaced with  $10^{13} \Omega$  ones on Ax, L1 and L2 on April 27, 2016.  
292  $^{40}\text{Ar}/^{39}\text{Ar}$  laser stepwise heating

In principle, any potassium-bearing mineral or rock can be used for  $^{40}\text{Ar}/^{39}\text{Ar}$   
294 dating, in practice, the range of samples that can be usefully dated is rather more  
restricted ([McDougall and Harrison, 1999](#)). The experimental sample for laser stepwise  
296 heating is a K-rich muscovite which was collected from the Xiangdong tungsten  
deposit in Eastern Hunan Province, South China. The age spectrum and isochron plots  
298 based on the  $^{40}\text{Ar}/^{39}\text{Ar}$  laser dating results are shown in [Figure 11](#). The white  
dioctahedral mica, muscovite, has an ideal composition of  $\text{K}_2\text{Al}_4\text{Si}_6\text{Al}_2\text{O}_{20}(\text{OH}, \text{F})_4$ ,  
300 permitting up to about 9.7% potassium in its structure. The muscovites are used  
extensively for  $^{40}\text{Ar}/^{39}\text{Ar}$  dating, because they show  
302 excellent argon retentivity. Muscovite dated by  $^{40}\text{Ar}/^{39}\text{Ar}$  laser stepwise heating form a  
flat age spectrum ([Figure 11a](#)) with a plateau age of  $147.3 \pm 0.9$  Ma ( $2\sigma$ , MSWD =  
304 0.37) and plateau segment  $^{39}\text{Ar} = 98.3\%$ . The plateau data points define concordant  
isochron line ([Figure 11b](#)) on the plot of  $^{36}\text{Ar}/^{40}\text{Ar}$  vs.  $^{39}\text{Ar}/^{40}\text{Ar}$  with age of  $147.3 \pm 0.9$   
306 Ma ( $2\sigma$ , MSWD = 0.33), corresponding to an initial  $^{40}\text{Ar}/^{36}\text{Ar}$  ratio of  $301.1 \pm 11.9$ ,  
which is concordant with the plateau age.

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310 [Figure 5](#)  $^{40}\text{Ar}/^{39}\text{Ar}$  age spectrum and inverse isochron for a muscovite from the Piaotang Tungsten  
Deposit.

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## 5.2 $^{40}\text{Ar}/^{39}\text{Ar}$ progressive crushing

314 Inline crushing technique has been used to extract the fluid inclusions for  
 $^{40}\text{Ar}/^{39}\text{Ar}$  dating. Many successful applications of the  $^{40}\text{Ar}/^{39}\text{Ar}$  crushing method for

316 different types of minerals have been reported, such as quartz ([Turner and Bannon, 1992](#); [Turner and Wang, 1992](#); [Qiu, 1996](#); [Kendrick et al., 2001](#); [Qiu et al., 2002](#); [Liu](#)  
318 [et al., 2015](#); [Wang et al., 2016](#)), pyrite([Phillips and Miller, 2006](#)), sphalerite ([Qiu and](#)  
320 [Jiang, 2007](#); [Jiang et al., 2012](#)), cassiterite ([Bai et al., 2011](#); [Bai et al., 2013](#); [Wang et](#)  
322 [al., 2015](#))and wolframite ([Bai et al., 2013](#)).Figure 12 show the results of the fluid  
inclusions within non-potassium mineral of wolframite from the Piaotang tungsten  
deposit in Southern Jiangxi Province dating by the  $^{40}\text{Ar}/^{39}\text{Ar}$  progressive crushing  
technique.This sample was crushed in 21 steps with a total number of pestle drops of  
8530, and a gradually decreasing age spectrum is obtained from the experiment  
(Figure 12a).The dating of wolframite by stepwise crushing of sample yields  
abnormally old apparent ages in the first four steps and forms an age plateau in the  
final steps from 10 to 21, with an age of  $153.3 \pm 1.0 \text{ Ma}$  ( $2\sigma$ ,  $\text{MSWD} = 0.17$ ) (Figure  
12a) and plateau segment  $^{39}\text{Ar} = 64.0\%$ . The data points of the plateau define a  
concordant isochrone line(Figure 12b) with an age of  $152.8 \pm 2.0 \text{ Ma}$  corresponding to  
an  $\text{MSWD}$  of 0.13 and initial  $^{40}\text{Ar}/^{36}\text{Ar}$  ratio of  $296.5 \pm 2.8$ . This initial ratio is  
indistinguishable from the ratio of the modern atmosphere, the plateau age is  
concordant with the isochron age.

334 -----  
Figure 6  $^{40}\text{Ar}/^{39}\text{Ar}$  age spectrum and inverse isochron for a wolframite from the Piaotang  
336 Tungsten Deposit.  
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## 338 6. CONCLUSIONS

1) The self-made peripheral accessories of air tank-pipette system,  $\text{CO}_2$  laser  
340 and crusher, can be completely integrated with Thermo Argus VI and  
controlled by the Qtegra Noble Gas software through a PeriCon. All the  
342 experimental procedures including air argon isotopic analyses,  $^{40}\text{Ar}/^{39}\text{Ar}$  laser

344 stepwise heating and progressive crushing *in vacuo* could be fully  
automatically performed.

346 2) The atmospheric  $^{40}\text{Ar}/^{36}\text{Ar}$  ratios are well concordant in three analyses,  
indicating that the Argus VI mass spectrometer is very stable and the air  
tank-pipette system is well designed.

348 3) High-precision  $^{40}\text{Ar}/^{39}\text{Ar}$  dating results of muscovite by laser stepwise  
heating and wolframite by progressive crushing indicate that the small  
350 self-made purification system is very effective.

352 4) The 50W  $\text{CO}_2$  laser is specially designed for  $^{40}\text{Ar}/^{39}\text{Ar}$  dating, with a CCD  
for searching and observing samples and two micromotors for moving  
sample chamber in *X* and *Y* directions. The laser software for stepwise  
354 heating can communicate with Qtegra through “contact closure”.

356 5) The  $^{40}\text{Ar}/^{39}\text{Ar}$  laboratory in the China University of Geosciences (Wuhan) is  
a state-of-the-art facility and capable to produce top quality data sets.

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## Figure Captions

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Figure 7 ArgusVI noble gas mass spectrometer.

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Figure 8 A sketch of the  $^{40}\text{Ar}/^{39}\text{Ar}$  dating laboratory in China University of Geosciences (Wuhan).

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Figure 9 Diagram of the irradiation parameter  $J$  value vs position.

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Figure 10 Measurement of  $^{40}\text{Ar}/^{36}\text{Ar}$  ratios of modern atmospheric argon in the laboratory.

370

Figure 11  $^{40}\text{Ar}/^{39}\text{Ar}$  age spectrum and inverse isochron for a muscovite from the Piaotang Tungsten Deposit.

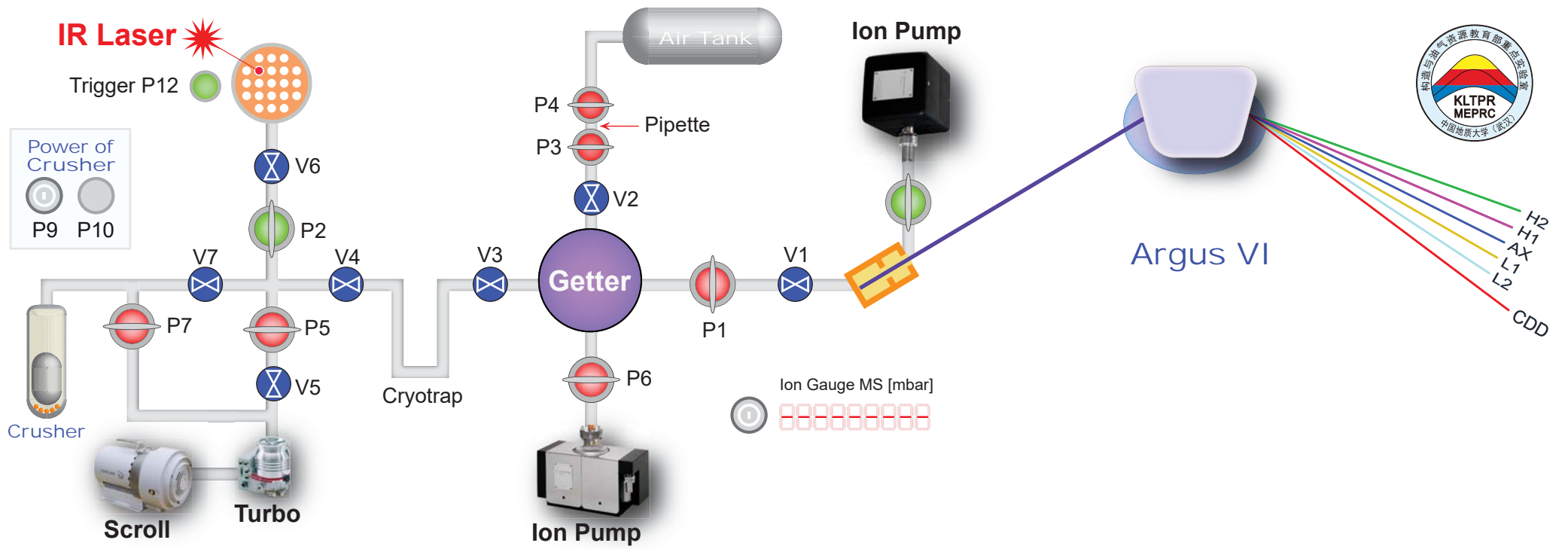
372

374

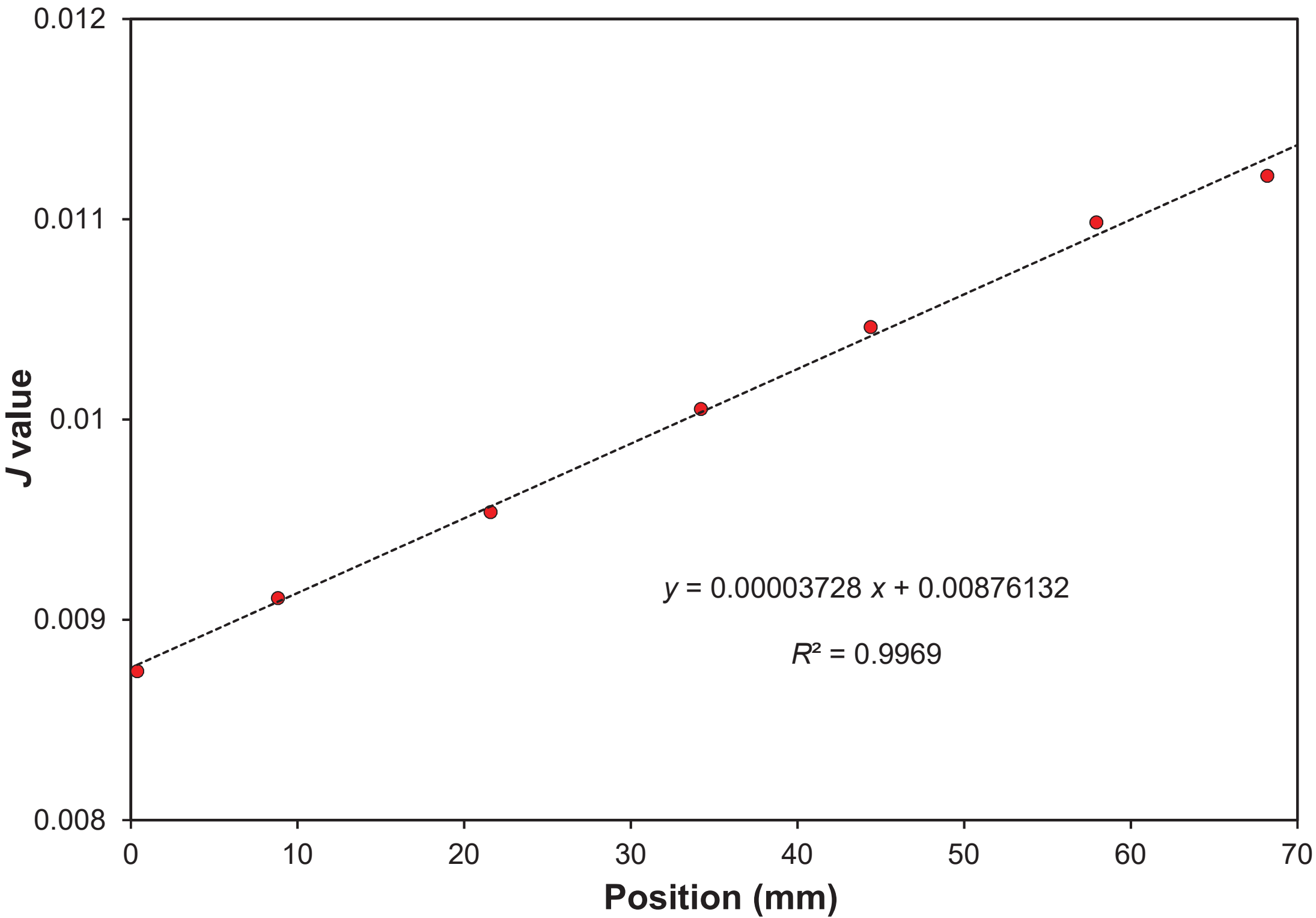
Figure 12  $^{40}\text{Ar}/^{39}\text{Ar}$  age spectrum and inverse isochron for a wolframite from the Piaotang Tungsten Deposit.

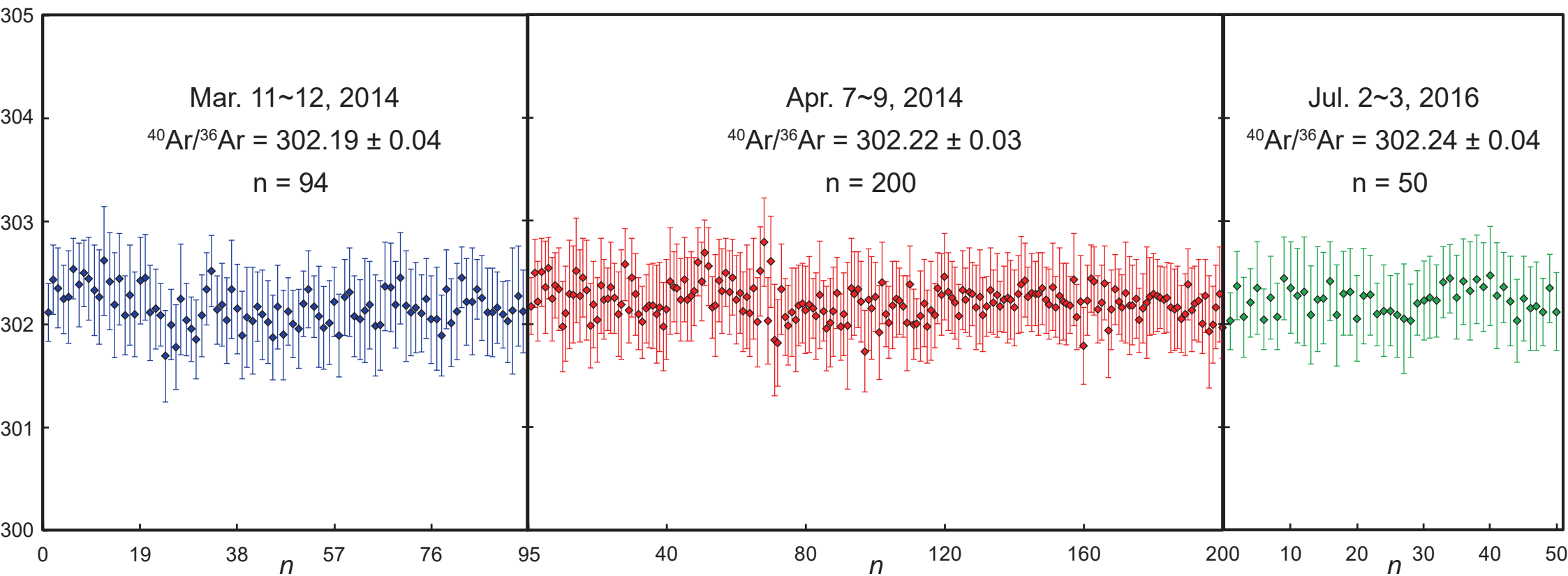
376

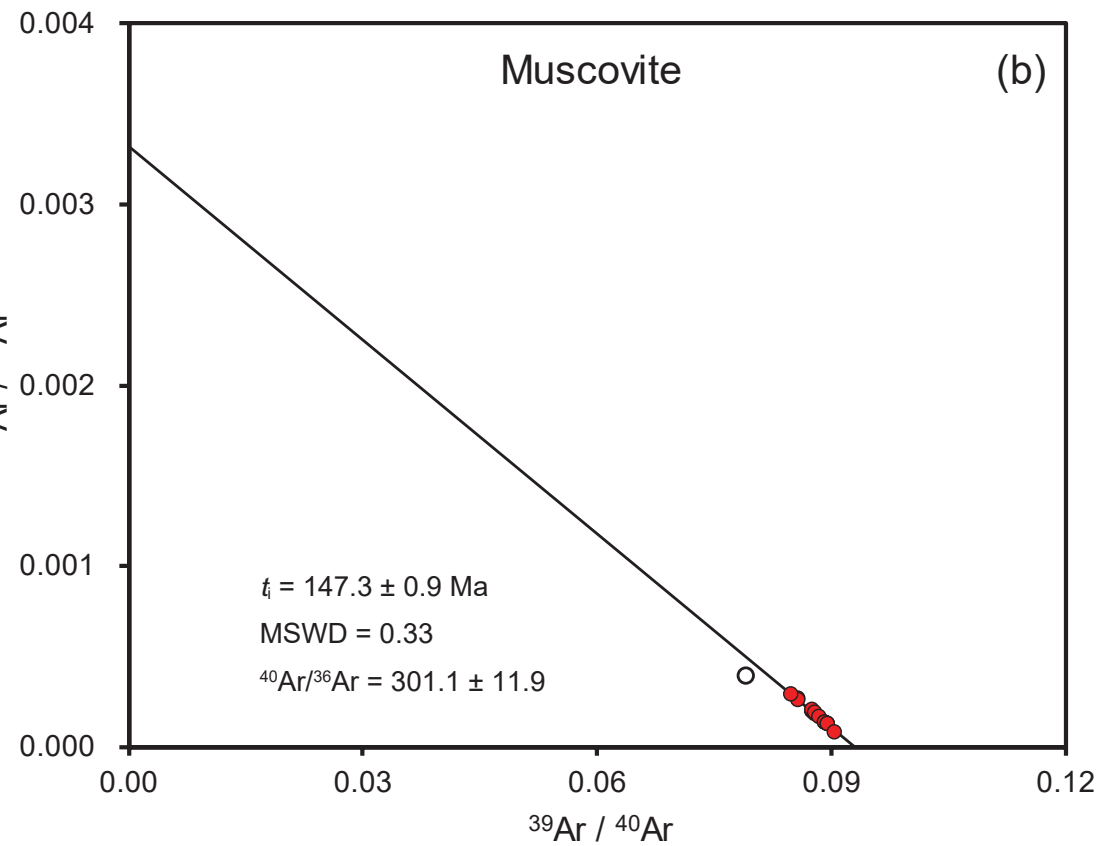
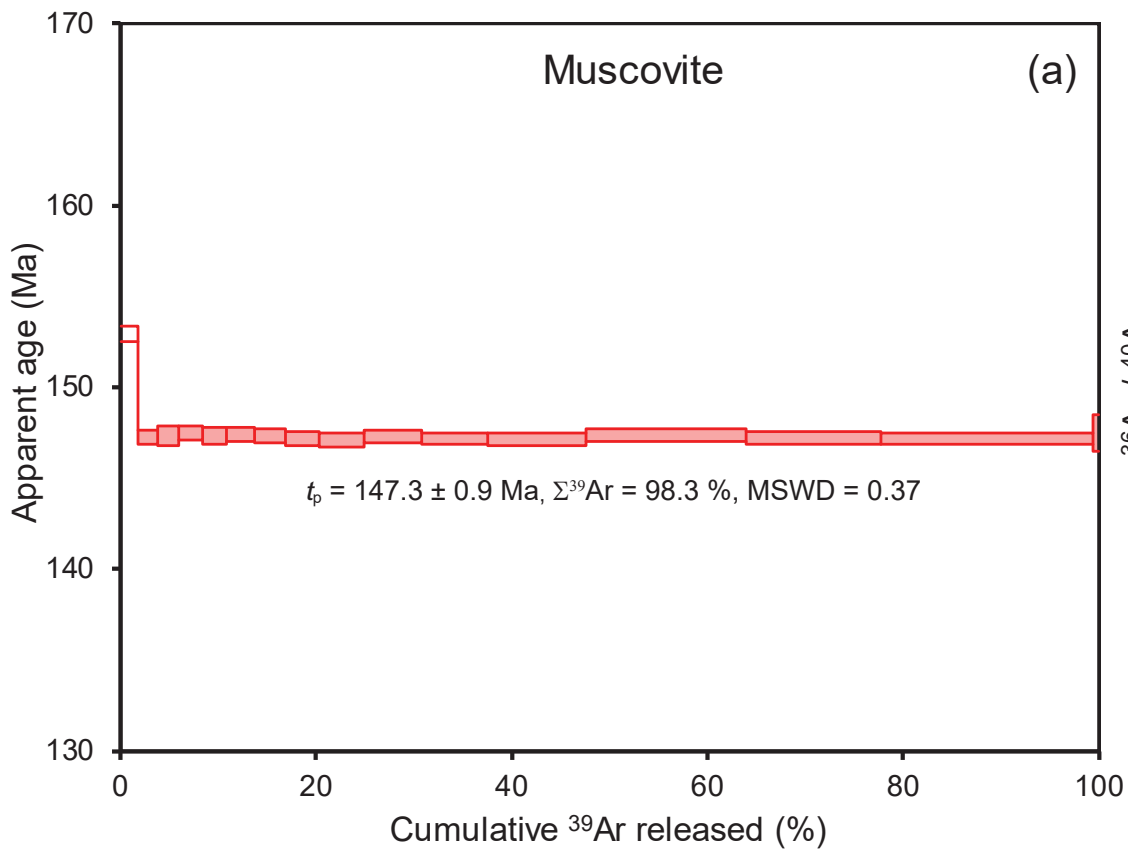


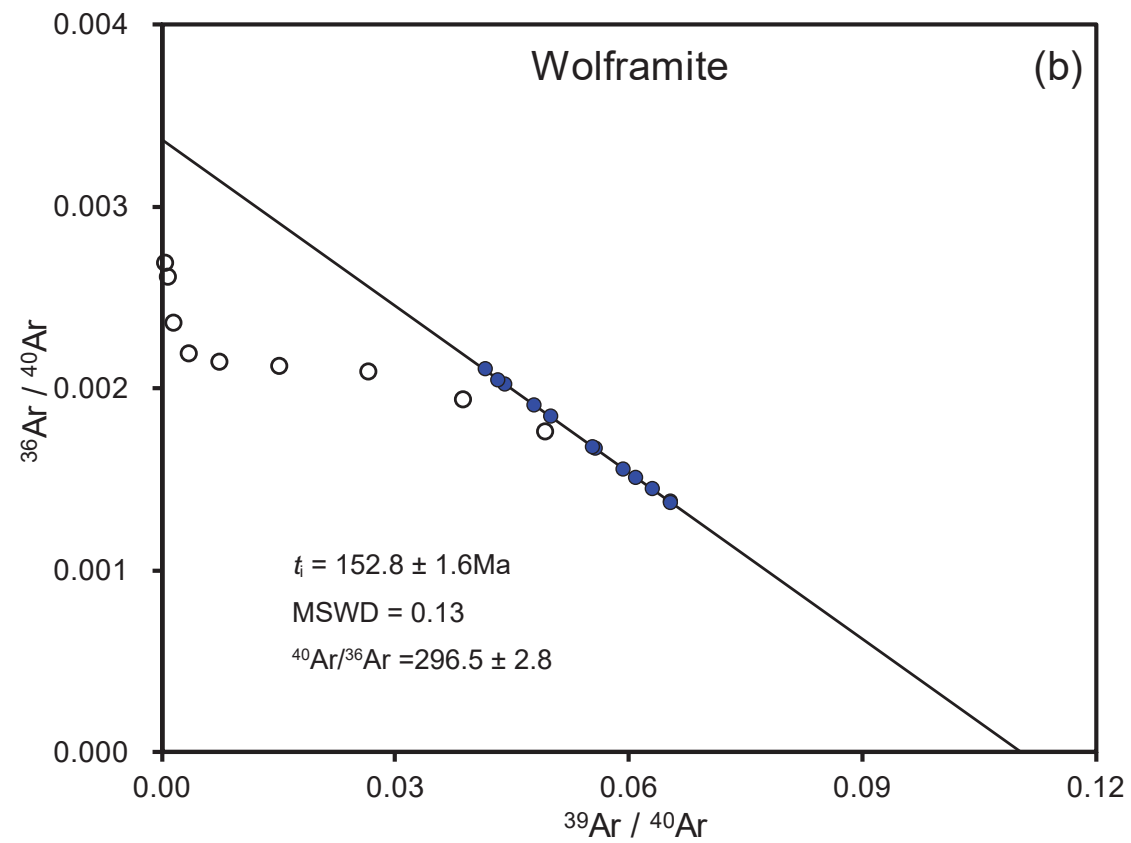
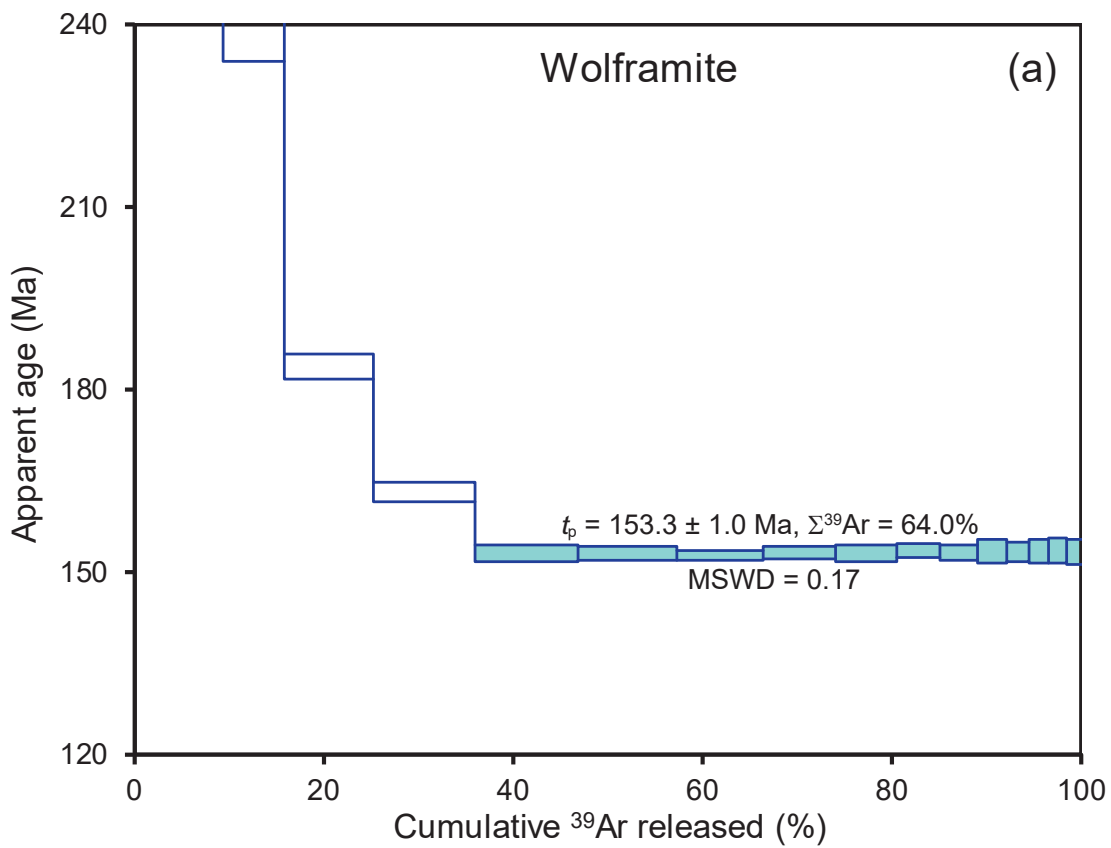










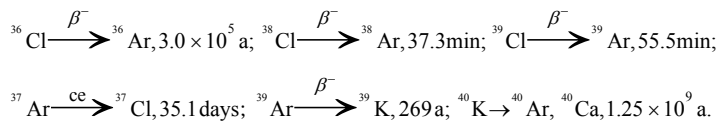


**Table 1** Reactions producing argon isotopes in neutron irradiated samples<sup>a,b</sup>

Argon isotope produced	Target element			
	Ca	K	Ar	Cl
<sup>36</sup> Ar	$^{40}\text{Ca}(n, n\alpha)^{36}\text{Ar}$ (-7.04, 96.94)			$^{35}\text{Cl}(n, \gamma)^{36}\text{Cl}$ (+8.58, 75.77) $\xrightarrow{\beta^-} ^{36}\text{Ar}$
<sup>37</sup> Ar	$^{40}\text{Ca}(n, \alpha)^{37}\text{Ar}$ (+1.75, 96.94)	$^{39}\text{K}(n, nd)^{37}\text{Ar}$ (-15.99, 93.26)	$^{36}\text{Ar}(n, \gamma)^{37}\text{Ar}$ (+8.79, 0.337)	
<sup>38</sup> Ar	$^{42}\text{Ca}(n, n\alpha)^{38}\text{Ar}$ (-6.25, 0.75)	$^{39}\text{K}(n, d)^{38}\text{Ar}$ (-4.16, 93.26) $^{41}\text{K}(n, \alpha)^{38}\text{Cl}$ (-0.12, 6.73) $\xrightarrow{\beta^-} ^{38}\text{Ar}$	$^{40}\text{Ar}(n, nd)^{38}\text{Cl}$ (-18.38, 99.60) $\xrightarrow{\beta^-} ^{38}\text{Ar}$	$^{37}\text{Cl}(n, \gamma)^{38}\text{Cl}$ (+6.11, 24.23) $\xrightarrow{\beta^-} ^{36}\text{Ar}$
<sup>39</sup> Ar	$^{42}\text{Ca}(n, \alpha)^{39}\text{Ar}$ (+0.34, 0.65) $^{43}\text{Ca}(n, n\alpha)^{39}\text{Ar}$ (-7.59, 0.14)	$^{39}\text{K}(n, p)^{39}\text{Ar}$ (+0.22, 93.26) $^{40}\text{K}(n, d)^{39}\text{Ar}$ (-5.36, 0.01167)	$^{38}\text{Ar}(n, \gamma)^{39}\text{Ar}$ (+6.60, 0.063) $^{40}\text{Ar}(n, d)^{39}\text{Cl}$ (-10.30, 99.60) $\xrightarrow{\beta^-} ^{39}\text{Ar}$	
<sup>40</sup> Ar	$^{43}\text{Ca}(n, \alpha)^{40}\text{Ar}$ (+2.28, 0.14) $^{44}\text{Ca}(n, n\alpha)^{40}\text{Ar}$ (-8.85, 2.09)	$^{40}\text{K}(n, p)^{40}\text{Ar}$ (+2.29, 0.01167) $^{41}\text{K}(n, d)^{40}\text{Ar}$ (-5.58, 6.73)		

378 <sup>a</sup>Sources: [Brereton \(1970\)](#), [Turner \(1971\)](#), and [\(Dalrymple et al., 1981\)](#). Q values (MeV), calculated from data in [\(Lederer and Shirley, 1978\)](#), and target isotope abundance (atom%) shown in parentheses below each reaction.

380 <sup>b</sup>Half lives:



382

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